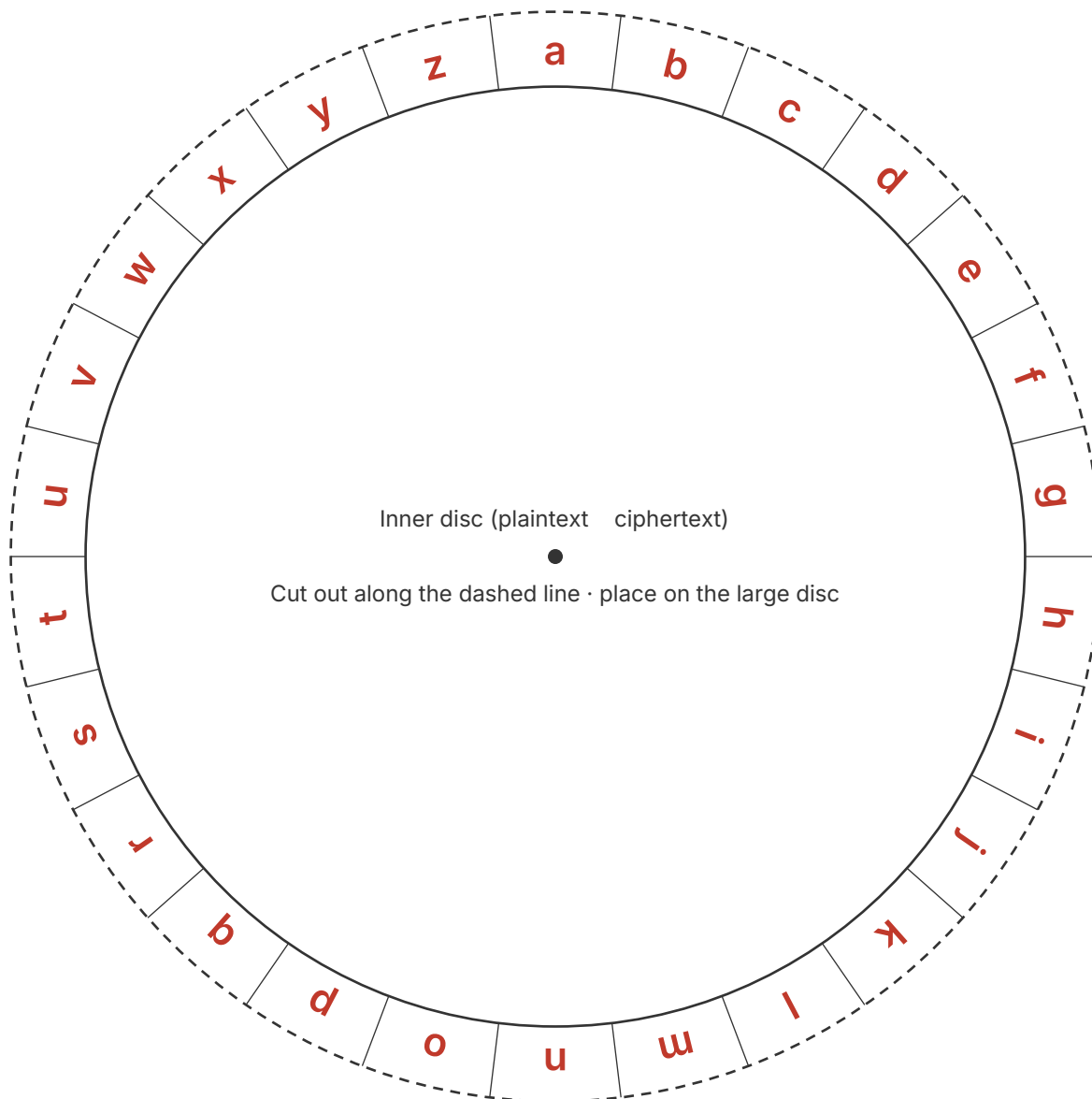


Cipher wheel — inner disc



Pin both discs through the centre with a paper fastener. Line up a to the shifted capital letter to set the key.